

1.8 APPROVAL AND USE OF OFFICIAL MONITORING AND CONTROL SYSTEMS

Responsible officials must follow proper procedures in handling proposals for elevator-provided electronic control and monitoring systems. This assures official supervision is properly maintained when automating a system to change functions normally performed by official personnel.

- a. Field Management Division (FMD) Responsibilities
 - (1) Provide parameters for use as guidelines in developing automation systems proposals.
 - (2) Review automation proposals from the grain industry.
 - (3) Approve/disapprove initial automation proposals.
 - (4) Provide official personnel with information on the intentions of the grain industry to automate elevators within their area.
 - (5) Update the automation parameters to reflect changes in technology and industry practices.
 - (6) Oversee installations and provide technical guidance to facilitate the installation, approval, and operation of automated weighing and material handling systems.
 - (7) Provide security guidance for automated weighing and material handling systems and update security measures in response to changes in technology and industry practices.
 - (8) Provide an outline for Standard Operating Procedures (SOP) and assist in developing these procedures.
 - (9) Approve/disapprove revisions and/or modifications to already approved automated systems.
- b. FGIS Field Offices and Agency Manager Responsibilities

- (1) Make initial survey of automated weighing sites and evaluate official equipment and staffing needs.
- (2) Inform employee representatives of industry and agency intentions regarding use of automation.
- (3) Designate an "Automation Project Leader" whose duties include but are not limited to the, following functions.
 - (a) Provide liaison between the Weighing and Equipment Branch (WEB), field office, and the elevator during the installation of automated equipment.
 - (b) Write and publish a SOP using the outline provided by WEB's engineering staff.
 - (c) Assist in developing training aids for field office personnel and perform approval testing of equipment and software.
 - (d) Provide training in the operation of automated systems with technical assistance from WEB's engineering staff.
 - (e) Offer suggestions to improve the installation, operation, or security of automated official equipment.
- (4) Check and maintain security of the systems, including but not limited to:
 - (a) hardware locks and seals;
 - (b) software modifications;
 - (c) password security and revisions; and
 - (d) approve, document, and monitor any changes made to the scales or material handling systems.
- (5) Perform periodic system tests to assure system integrity, security, and correct operation (6 month check).
- (6) Provide final approval that the automated system meets the needs of the field office for providing official service.

c. Facility Responsibilities

- (1) Provide FGIS with a detailed initial automation proposal.

- (2) Provide FGIS with a complete hardware and software design specification.
 - (3) Provide complete documentation on any changes to hardware, software, and operations from the original proposal.
 - (4) Assure all automation hardware and software comply with FGIS requirements.
 - (5) Provide FGIS with a complete final hardware and final software design specification.
 - (6) Provide assistance in training of official personnel by making the system and all necessary equipment available for initial and ongoing training as determined by FGIS.
- d. Recommended Project Outline for Automation Approval
- (1) Official Proposal from Elevator
 - (a) Initial contact made with local field office.
 - (b) Review and evaluation by WEB.
 - (c) Written approval/disapproval of proposal from WEB.
 - (d) Information to field office from WEB.
 - (2) Technical Oversight Provided by WEB
 - (a) Checks of proposed security measures.
 - (b) Instruction to field office on system parameters.
 - (c) Guidance to facility on system installation (aided by field office).
 - (d) Initial system inspections (aided by field office).
 - (3) Hardware and Software Installation by Elevator.

- (4) Final Testing and Approval by Field Office and WEB
 - (a) Six-month evaluation testing monitored by field office.
 - (b) Training of FGIS inspectors provided by field office and WEB.
 - (c) Errors in the system recorded and reported by field office.
 - (d) All reported system problems corrected by elevator.
 - (e) System approval given by field office and WEB.
 - (f) Final approval for official weighing given by FOM.
 - (g) Written final acceptance from FMD to elevator
- (5) Completion of All Documentation.
 - (a) Necessary documentation from all parties -- elevator, field office, and WEB.
 - (b) For future use in evaluation and testing.